

Garant**Indexable insert for turning CC.T 09T304, for finish machining, Grade: HB7140-2**

Order data

Order number	260058 HB7140-2
GTIN	4067263315490
Item class	21G

Technical description

Corner radius	0.4 mm
Finishing/roughing assignment	Finishing
ISO code indexable insert	CCMT 09T304
Coating	coated
Chip breaker	VS
Cutting conditions	heavily interrupted
Feed f	0.1 - 0.3 mm/rev.
Cutting depth a_p	0.2 - 2.5 mm
Tolerance	M
Main application	M

Grade	HB7140-2
Number of changes/inserts	2
Cutting speed v_c main application	70 - 230 m/min
Tool material	Carbide
Type of product	Indexable insert for turning